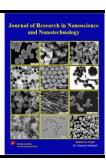




Journal of Research in Nanoscience and Nanotechnology

Journal homepage: www.akademiabaru.com/jrnn.html ISSN: 2773-6180



Synthesis and Characterization of Sn/Ag Nanoparticle Composite as Electro-Catalyst for Fuel Cell

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ABSTRACT

In this research, Sn/Ag nanoparticle composite was produced by using chemical reduction method with the aids of sodium borohydride as reducing agent and sodium succinate as protective agent. The XRD, EDX, and TEM analyses showed that the Sn/Ag nanoparticle composite was formed with an average particle size of 4.37 + 0.44 nm. For the application, LSV analysis was done on Sn nanoparticle and Sn/Ag nanoparticle composite samples, and the analysis showed current produced from Sn/Ag nanoparticle composite $(4.10 \times 10^{-6} \text{ A})$ is higher than Sn nanoparticle $(3.47 \times 10^{-6} \text{ A})$ at the potential of -0.83V.

Keywords:

Sn/Ag nanoparticles, electro-catalyst, polymer electrolyte membrane fuel cell, linear sweep voltammetry.

Received: 12 December 2020

Revised: 27 December 2020

Accepted: 29 January 2021

Published: 28 February 2021

1. Introduction

The nanoparticle (NPs) could be defined as an object which is less than 100 nm in all the three Cartesian dimensions [1]. Nowadays, metal NPs composite poses a high interest in various scientific fields [2-4]. Many researchers are involving themselves in this metal NPs composite research. This is because by producing NPs composite, it can create unique properties such as work function and surface energy [5, 6]. Therefore, NPs composite owns a huge potential in many areas such as catalytic, magnetic, plasmonic, electronic and so on [7].

Fuel cell is a device which generates energy by converting chemical energy from the continuously supplied fuel into electrical energy with negligible environmental effect [8]. Among all fuel cells



available, Polymer Electrolyte Membrane fuel cell (PEMFC) gains the highest attention because of its simple structure, quick start-up, low operating condition, high energy density and insignificant environmental effects [8]. PEMFC uses hydrogen and oxygen from air as fuel to produce water and electricity as by-product [9]. The reactions involved in the fuel cell are hydrogen oxidation reaction (HOR) and oxygen reduction reaction (ORR). In the anode, HOR is occurred to give away electrons and protons which are transferred to the cathode. The half-reaction at the anode is $H_2 \rightarrow 2H^+ + 2e^-$. Meanwhile, in the cathode, ORR is happened to produce water by receiving electrons and protons from anode. The half-equation at the cathode is $1/2 O_2 + 2H^+ + 2e^- \rightarrow H_2O$ [5].

For ORR, it is found that the most appropriate with highest efficiency catalyst for this half-reaction is Pt-based catalyst [8]. However, the scarce and high market price of Pt metal had led to difficulty in the commercialization of PEM fuel cell. This syndrome had caused the researchers would like to reduce the usage of Pt and even use other abundant and cheap metal to replace Pt completely [10]. The latter option is more preferred as compared to former option. In order to replace Pt completely, Palladium (Pd) also is one of the alternative metals which could be used to replace Pt since Pd is located at the same group as Pt and show a good performance toward catalysis of ORR [11]. However, performance of Pd-based NPs catalyst toward ORR is around 5 times lower than Pt-based NPs catalyst and the market price of Pd is still comparatively higher than most of the metals [11]. Some oxides of metals such as transition metal, carbon group (group 14) metal, nitrogen group (group 15) metal are used to produce catalyst for ORR. Although these metals are found to be able to increase the rate of ORR and cheaper than Pt, their activities and performances are significantly lower than Pt-based catalyst [10].

Metal NPs composite also owns a huge potential to be a catalyst with high efficiency and low cost and even replace conventional catalysts such as Platinum (Pt) in various areas such as fuel cells. Nonetheless, to invent a new metal NPs composite catalyst, the characteristics and properties of respective metal components and the cost of manufacturing that catalyst should be taken into consideration. Recently, there are a lot of research done on synthesis of various metal NPs to investigate their electro-catalytic performance in fuel cell [12-14]. In this research paper, Sn and Ag are selected to be synthesized to be bimetallic NPs composite which works as fuel cell catalyst. The reasons for selecting Sn are that Sn resource is abundant, and its market price is much lower than conventional metals for ORR catalyst such as Pt and Pd [10], although limited research was done on synthesis of Sn NPs composite as electro-catalyst for fuel cell [15]. Meanwhile, the reasons for choosing Ag as this fuel cell catalyst NPs composite is that Ag has a high ORR activity, high stability in alkaline media, and relatively low cost [16]. In addition, Ag is significantly stable in alkaline medium thermodynamically and electrochemically [17]. Ag had proven by several researchers that it is suitable to be one of the candidates for NPs composite for ORR catalyst [18-27]. Some research was done on synthesizing Sn/Ag NPs composite for the application of lead-free soldering [28, 29]. However, none of the research is done to synthesize Sn/Ag NPs composite and investigate its possibility as electro-catalyst for fuel cell.

The goal of this research is to determine the potential of Sn/Ag NPs composite to be the electrocatalyst for fuel cell. In order to achieve that objective, Sn NPs and Sn/Ag NPs composite are synthesized by using chemical reduction method. Sodium succinate is used as the protective agent during synthesis of NPs sample [7]. The Sn/Ag NPs sample was synthesized in Sn:Ag ratio of 4:1. Then, Sn NPs and Sn/Ag NPs composite prepared are used to conduct electrochemical analysis for fuel cell. Next, their electro-catalytic efficiencies in fuel cell are analysed and compared.



2. Materials and Methods

2.1. Chemicals

Sn NPs sample was prepared from tin (II) chloride (SnCl₂), sodium borohydride (NaBH₄) and sodium succinate (C₆H₄Na₂O₄.6H₂O) meanwhile Sn/Ag NPs composite sample was synthesized by using tin (II) chloride (SnCl₂), silver nitrate (AgNO₃) sodium borohydride (NaBH₄) and sodium succinate (C₆H₄Na₂O₄.6H₂O). In electrochemical analysis, 5 wt. % of nafion solution was prepared from the Aldrich stock solution. All the chemicals above were purchased from Sigma Aldrich. And also, all the chemicals were analytical grade classes in powder form and were used without further process or alteration. Deionised (DI) water was used throughout the experiment.

2.2. Synthesis of Sn NPs

Synthesis of Sn NPs was done by reduction of Sn²⁺ ion from tin (II) chloride by using sodium borohydride (reducing agent) in the presence of sodium succinate (protective agent). For the preparation of 60 mL of 0.02M tin (II) chloride solutions, it was done by dissolving 0.2275 g tin (II) chloride powder in 60 mL DI water. For 60 mL of 0.2 M sodium succinate, it was done by dissolving 3.2417 g of sodium succinate powder in 60 mL DI water. Meanwhile, for the preparation of 10 mL of 0.6 M sodium borohydride solution, it was done by dissolving 0.2270 g of sodium borohydride powder in 10 mL DI water. Next, tin (II) chloride solution was added into sodium succinate solution. After that, the sodium borohydride solution was added slowly drop by drop by using dropper into the prepared tin (II) chloride solution while it was stirred vigorously at speed of 600 rpm. The process of stirring will be continued for 12 hours at 25 °C. The synthesized Sn NPs that were in suspension form was poured in centrifugal tubes. The samples were then centrifuged at 4000 rpm by using Kubota Model 2800 centrifugal for 10 minutes and then rinsed with DI water. The steps of centrifuging and rinsing were repeated for 3 times. After being centrifuged, the sample was dried in the oven at 35 °C until it is dried completely.

2.3. Synthesis of Sn/Ag NPs composite

Synthesis of Sn/Ag NPs composite was done by reduction of Sn^{2+} ions from tin (II) chloride and then followed by reduction of Ag^+ ions from silver nitrate by using sodium borohydride in the presence of sodium succinate. In detailed, 60 mL of 0.02 M tin (II) chloride solution was prepared by dissolving 0.2275 g of tin (II) chloride powder in 60 mL DI water. 60 mL of 0.2 M sodium succinate solution was prepared by dissolving 3.2417 g of sodium succinate powder in 60 mL DI water. 10 mL of 0.6 M and 5 mL of 0.3 M sodium borohydride solution were prepared by dissolving 0.2270 g and 0.0567 g of sodium borohydride powder in a 10 mL and 5 mL of DI water, respectively. Meanwhile, 15 ml of 0.02 M silver nitrate solution was prepared by dissolving 0.0510 g of silver nitrate powder in 15 mL DI water. Then, tin (II) chloride solution was added into the sodium succinate solution. 10 mL of sodium borohydride solution was added drop by drop by using dropper into the mixture solution just now while it was stirred vigorously at speed of 600 rpm. The stirring process was continued for 12 hours at 25 °C.

2.4. Characterization of prepared sample

X-Ray Diffraction (XRD) analysis was conducted by using PANalytical X-ray diffractometers with Cu K α radiation (λ =1.54060 Å) operating at 40 mA and 45 kV. The XRD patterns obtained with a step



size in the 2θ scan of 0.026° over the range of 10-90°. The surface topography of the NPs samples prepared was investigated in field emission scanning electron microscopy (FE-SEM) analysis with aid of JSM-7800F Field Emission Scanning Electron Microscope equipped with an energy dispersive spectrometer (EDS). Fourier Transform Infrared (FT-IR) spectra of sample and KBr powder mixture pressed pellets were recorded using a Spotlight 200i FT-IR Microscope. The size and lattice distance of nanoparticles in Sn NPs and Sn/Ag NPs composite sample were determined in transmission electron microscopy (TEM) analysis by using JEM-2100F Field Emission Electron Microscope.

2.5. Electrochemical analysis on prepared sample

Electrochemical analysis was conducted in order to investigate the catalytic performance of Sn NPs and Sn/Ag NPs composite samples prepared. The method used to analyse the performance of samples is linear sweep voltammetry (LSV). 3.6 μ L of sample suspension was dropped on the GC electrode surface and let to dry. Then, 1.6 μ L of 5% nafion was dropped on the GC electrode surface and let to dry. The measurement was carried out in saturated gas conditions, which were oxygen (O₂) and nitrogen (N₂). The analysis was conducted by using VersaSTAT3 Potentiostat Galvanostat at voltage range from 0.0 V to -1.5 V with step size of 0.00244 V.

3. Results and Discussion

3.1. Characterization study on samples

For XRD analysis, the data was analysed by using X'Pert HighScore Plus software. Based on the Figure 1(a), the observable peaks at [200], [101], [220], [211], [301], [112], [400], [321], [420], [411], [312], and [431] correspond to tetragonal-phase Sn (JCPDS file no. 01-089-4898) were found from the sample's spectrum. Hence, it could be deduced that the Sn was present in the sample synthesized. However, there were still some observable peaks at [110], [101], [200], [111], [211], [220] and [310] which originated tetragonal phase of tin (II) oxide (SnO) (JCPDS file no. 00-007-0159). This showed that some Sn from surface of the sample was oxidized as no chemical was used to prevent Sn from being further oxidized. For Figure 1(b), the observable peaks at [200], [101], [220], [211], [301], [112], [420], [411], [312], and [431] correspond to tetragonal-phase Sn (JCPDS file no. 01-089-4898) and also peaks at [111], [200], [220], [311] and [222] which corresponding to face-centered cubic structure of Ag (JCPDS file no. 01-089-3722) were found in the XRD spectrum for Sn/Ag sample prepared. However, there were still some peaks at [110], [101], [111], [211] and [220] which come from SnO. This shows that some Sn from surface of the sample was oxidized.



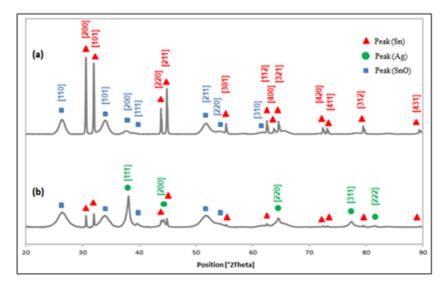


Figure 1. XRD pattern of (a) Sn NPs sample and (b) Sn/Ag NPs composite sample.

Figure 2(a) and (c) show the FESEM images of Sn NPs and Sn/Ag NPs composite. In Figure 2, the Sn NPs and Sn/Ag NPs had undergone agglomeration. This shows that the role of sodium succinate as protective agent was not effective during synthesis of Sn and Sn/Ag NPs composite samples. The Energy-Dispersive X-ray (EDX) spectroscopy analysis was carried out at the same instrument as FESEM analysis and the result spectra are shown in Figure 2(b) and (d). In Figure 2(b), Sn NPs sample consisted of three elements which are tin (Sn), oxygen (O) and carbon (C). Oxygen peak in the analysis result might be originated from SnO or succinate molecules on the NPs sample prepared meanwhile Carbon peak might come from succinate or carbon coating. Based on the atomic percentage of Sn (45.96%) to O (25.66%) in the analysis, we could prove that the Sn NPs sample had high content of pure Sn NPs in the sample. In Figure 2(d), Sn/Ag NPs sample consisted of three elements which are tin (Sn), silver (Ag) and oxygen (O). The atomic percentage of Sn (51.64%) was about four times higher than Ag (14.82%) as the amount of Sn source used was four times higher than the amount of Ag source used during synthesis process.

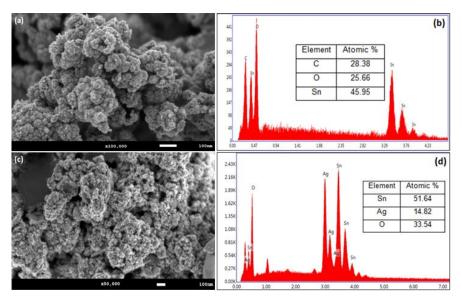


Figure 2. FESEM images of (a, c) Sn NPs sample and Sn/Ag NPs composite sample and EDX spectra of (b, d) Sn NPs sample and Sn/Ag NPs composite sample.



FTIR analysis was done for determining the presence of succinate as protective agent in both samples synthesized. The FTIR spectra for Sn NPs and Sn/Ag NPs composite samples are illustrated in Figure 3(a) and (b). Peaks for O-H stretch were present at 3401 cm⁻¹ for Sn NPs while 3439 cm⁻¹ for Sn/Ag NPs composite. C-H stretching peak only visible in Sn/Ag NPs composite sample at 2921 cm⁻¹ but not in Sn NPs sample. The C=O stretching peaks were identified at 1631 cm⁻¹ for Sn NPs and 1558 cm⁻¹ for Sn/Ag NPs composite. All the organic bonds identified above are corresponding to succinate molecules. However, the adsorption bands at 624 cm⁻¹ and 634 cm⁻¹ for Sn NPs and Sn/Ag NPs composite respectively were represented Sn-O bond which come from SnO in both samples [29].

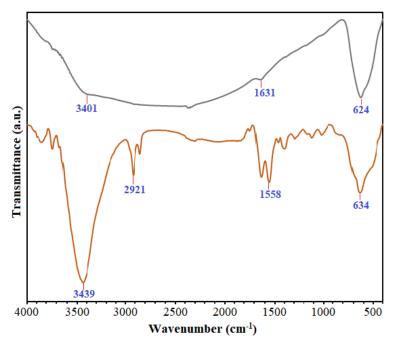


Figure 3. FTIR spectra for (a) Sn NPs and (b) Sn/Ag NPs composite sample.

In TEM analysis, particle size and lattice distance of the NPs were determined. For measuring particle size, 123 nanoparticles were randomly picked and measured, and the average particle size was calculated based on sizes of 123 nanoparticles. In Figure 4(b), the average size of nanoparticles in Sn NPs was estimated to be 5.45 ± 0.68 nm. Meanwhile in Figure 4(d), the average size of nanoparticles in Sn/Ag NPs composite is 4.37 ± 0.44 nm. In Figure 5(a), there were 2 different lattice distances identified, which were around 0.319 nm which corresponding to Sn [30] and 0.379 nm which corresponding to SnO [31]. In Figure 5(b), the 2 lattice distances detected were 0.318 nm and 0.408 nm, which were coincided with lattice constants for Sn [28] and Ag [32].



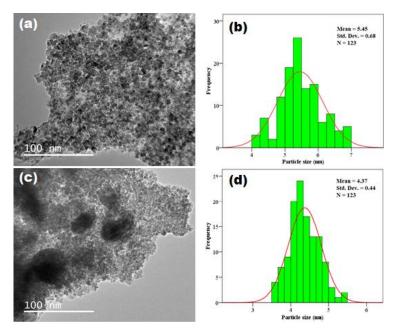


Figure 4. TEM images of (a) Sn NPs and (c) Sn/Ag NPs composite; histogram of particle size distribution of (b) Sn NPs and (d) Sn/Ag NPs composite.

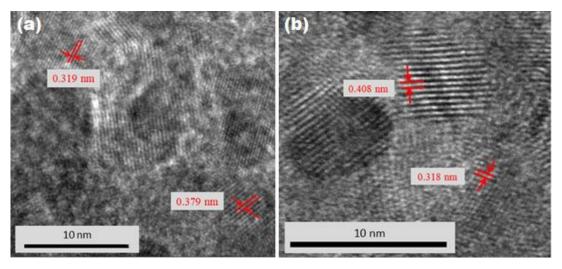


Figure 5. TEM images of (a) Sn NPs and (b) Sn/Ag NPs composite.

3.2. Electrochemical characterization on samples

As shown in Figure 6, the electro-catalytic efficiencies for both Sn NPs and Sn/Ag Nps composite samples determined in LSV analysis were plotted. In Figure 6, at potential of -0.83 V where the reaction was occurred, for Sn/Ag NPs composite sample, the current produced was 4.10×10^{-6} A and it was greater than current produced from using Sn NPs sample which was 3.47×10^{-6} A.



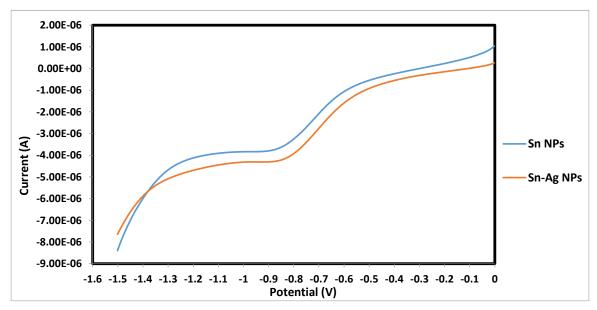


Figure 6. Comparison on LSV analysis results for Sn NPs and Sn/Ag NPs composite samples.

4. Conclusions

Based on the results of XRD, EDX, FTIR and TEM analyses, it could be concluded that Sn/Ag NPs composite was successfully synthesized by using the chemical reduction method. The XRD results indicate that Sn/Ag NPs composite sample contained metallic Sn and Ag with SnO. Meanwhile EDX results showed the sample contained Sn and Ag as major products with a little bit of SnO according to the atomic percentage of Sn, Ag and O which are 51.64%, 14.82% and 33.54% respectively. In FTIR analysis, succinate was proven to be present in the Sn/Ag NPs composite sample synthesized as functional groups such as O-H stretching, C-H stretching and C=O stretching is identified at adsorption bands of 3438.90 cm⁻¹, 2920.72 cm⁻¹ and 1558.38 cm⁻¹, respectively. In TEM analysis, the estimated particle size of Sn/Ag NPs composite was 4.37 ± 0.44 nm. The lattice distances which coincide to metallic Sn (0.318 nm) and Ag (0.408 nm) were found in TEM analysis. However, the role of sodium succinate as protective agent was not so effective because FESEM analysis shows Sn and Sn/Ag NPs are agglomerated. For the application of electro-catalytic behaviour, Sn/Ag NPs composite has a higher efficiency than Sn NPs because based on LSV analysis, Sn/Ag NPs composite could produce current of 4.10×10^{-6} A which is more than current of 3.47×10^{-6} A produced by Sn NPs. Hence, Sn/Ag NPs composite has the potential to act as high-performance electro-catalyst for polymer electrolyte fuel cell.

Funding

This research was funded by Takasago Thermal Engineering Co. Ltd. grant (#4B422) from the research management center (RMC) of Universiti Teknologi Malaysia (UTM) and Malaysia-Japan International Institute of Technology (MJIIT).

Acknowledgement

The authors thank colleagues and collaborators who have contributed to the development of this work.



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